



Amplify IV

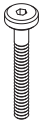
US Assembly Guide

03262026

US ASSEMBLY INSTRUCTIONS

AMPLIFY IV

① 13x



② 4x



③ 6x



④ 6x



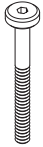
⑤ 6x



⑥ 2x



⑦ 2x



⑧ 2x



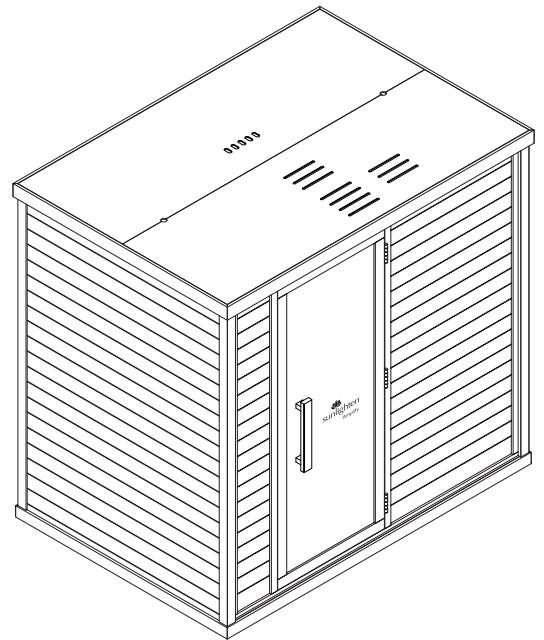
⑨ 1x



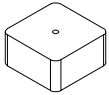
⑩ 1x



⑪ 1x Philips Screw Driver



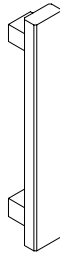
Ⓐ 7x



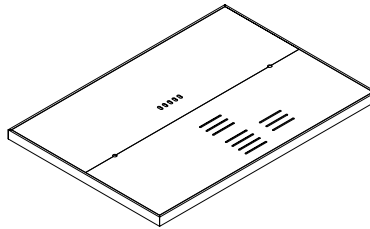
Ⓑ 1x



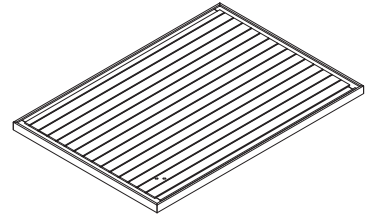
Ⓒ 1x



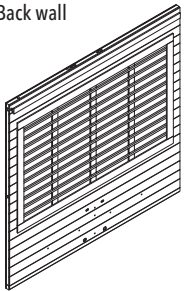
Ⓓ 1x Roof



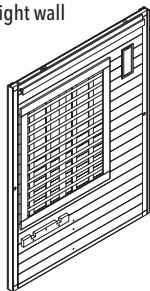
Ⓔ 1x Floor



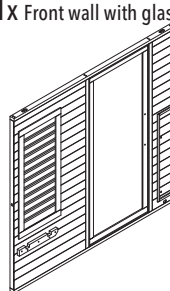
Ⓕ 1x Back wall



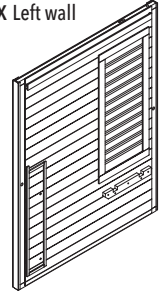
Ⓖ 1x Right wall



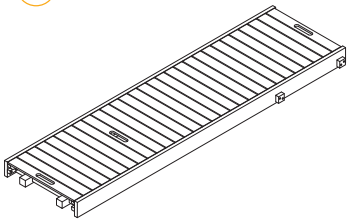
Ⓗ 1x Front wall with glass panel



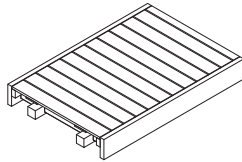
Ⓖ 1x Left wall



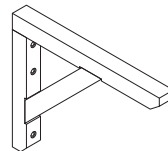
Ⓙ 1x Bench 01



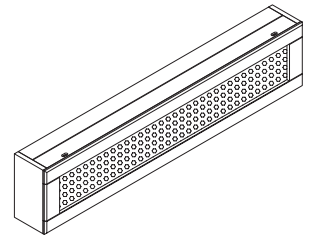
Ⓚ 1x Bench 02



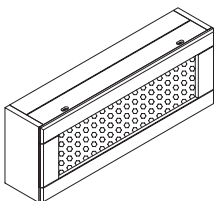
Ⓛ 2x Bench Supports



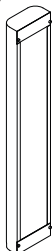
Ⓜ 1x Heater Box 500R



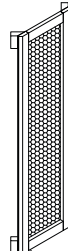
Ⓝ 2x Heater Box 250R



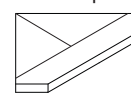
Ⓞ 1x Full Spectrum (FS) Heater



Ⓟ 1x FS Heater Covers



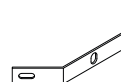
Ⓠ 1x FS Heater Top Panel



Ⓢ 1x Remote Holder



Ⓡ 2x FS Heater Brackets



PRE-STEPS

You will want two or more people to assemble your sauna. Unpack each wall segment from the shipping material. Stage each wall segment in the room you will be assembling the unit.

If interested in viewing an assembly video, please visit youtube.com/sunlightensaunas. Click on Assembly/Disassembly playlist.



240 V, 3900 W. NEMA 6-20P. Dedicated 20 A circuit* 10 ft cord exists from back left of roof. Make sure to plug sauna directly into wall outlet; not a power strip, extension cord or converter, etc.

It is important when installing the dedicated circuit for your unit that you include a GFCI (Ground Fault Interrupter) or a Dual Function (Combination AFCI and GFCI) breaker. Please note if your codes require a DF or GFCI.

See owner's manual or spec sheet for additional specs.

**Failure to do so will void your sauna's warranty and customer will assume liability for any electrical damages to the sauna itself or the residence/business in which the sauna is installed.*

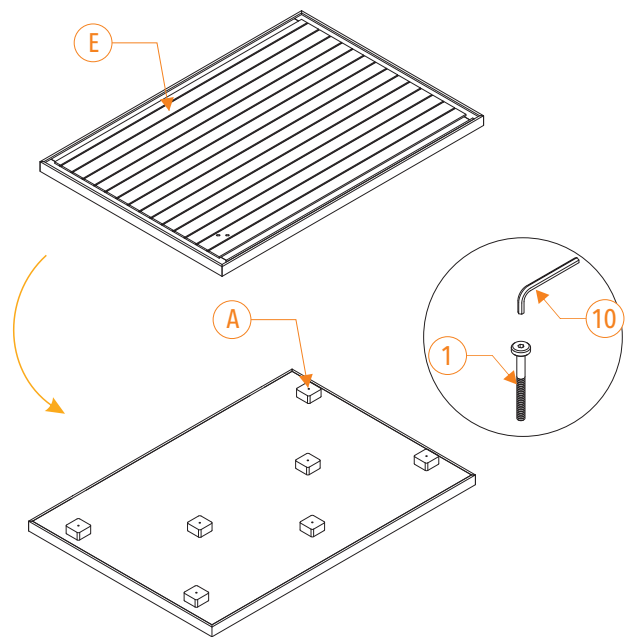
STEP 1

Attach the feet pegs (A) with supplied Allen wrench (10) and bolts (1) to the underside of floor panel (E).

NOTE: Make sure the floor panel is on a surface that is perfectly level and relatively smooth. Failure to do so can cause the door to not close all the way.

NOTE: Before you begin installing the walls, be sure you have at least:

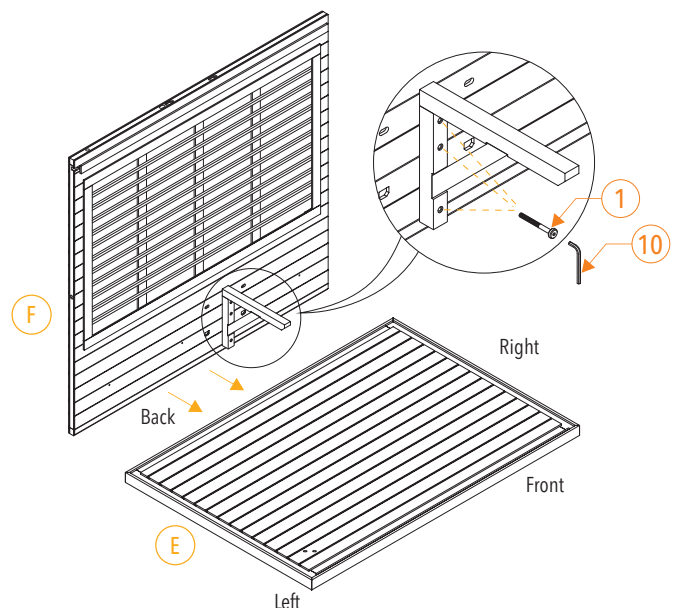
- Recommend 4 inches between the sauna and the walls and 12 inch gap from the top of the sauna to the ceiling to allow for optimal air circulation and temperature performance and also to allow access for troubleshooting:
 - Spacing above for assembly connections recommended and potential troubleshooting.
 - Plan for outlet access in the event you need to reset outlet.
 - Recommended best practice to leave sauna door open post sauna session to allow for proper ventilation.



STEP 2

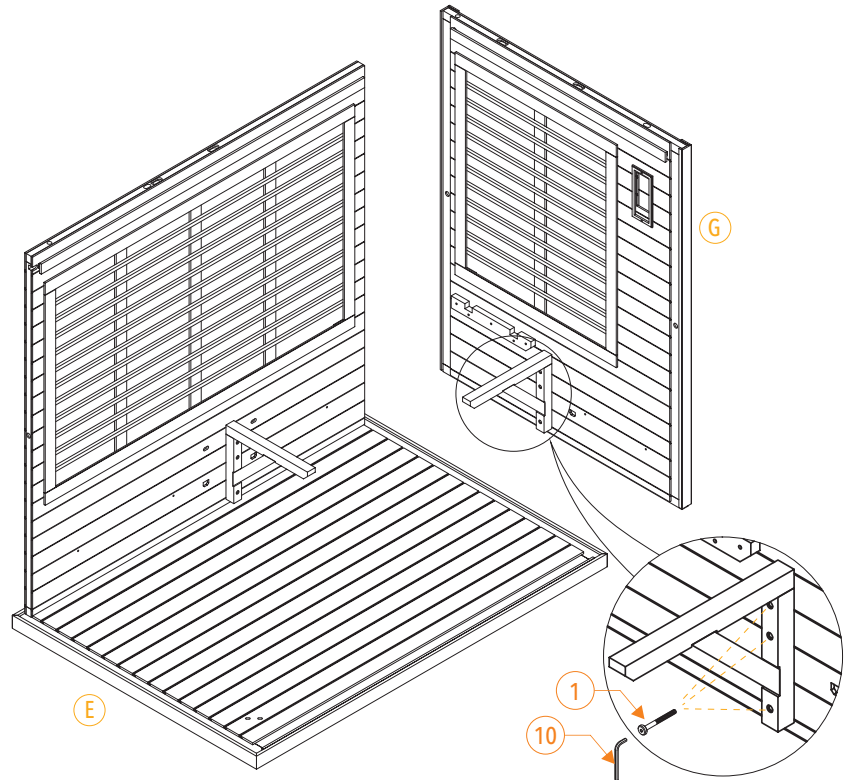
In this step, make sure at least one person is holding the back wall while the other helps balance it and press it in place.

Place the back wall (F) on the back of the floor panel (E). This wall will have three pre-drilled holes underneath the heater frames to insert one of the two bench supports. This is the side with the sauna information label on the bottom edge. Make sure the floor panel has the pre-drilled holes in the front.



STEP 3

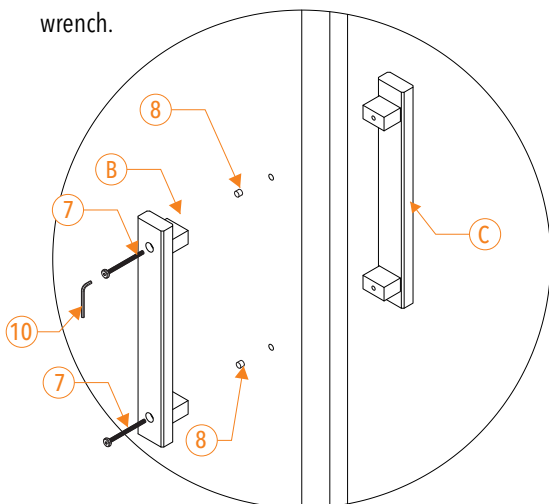
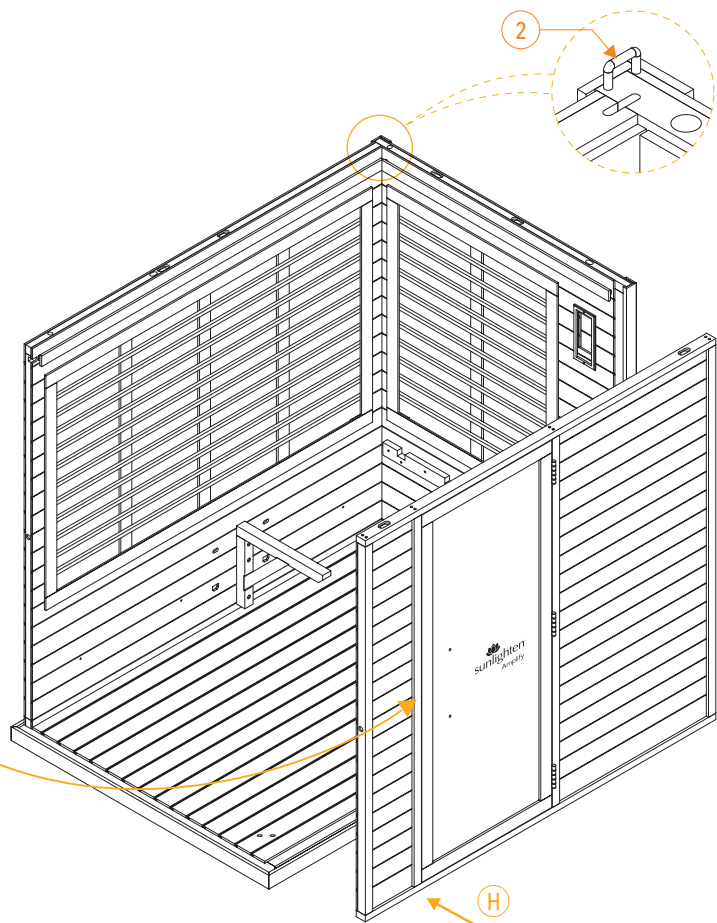
Place right wall (G) on the right side of (E) floor panel. This wall panel should sit flush once properly seated. Make sure no gaps are visible in the corner of the two walls as you insert it. This wall will have three pre-drilled holes underneath the heater frames to insert one of the two bench supports.



STEP 4

As you insert each wall segment, you will insert the U-clips (2) in the pre-drilled holes in the corner. This will keep the walls sealed together. The front wall (H) will be inserted next. Be careful of the glass door and panel as you insert the wall.

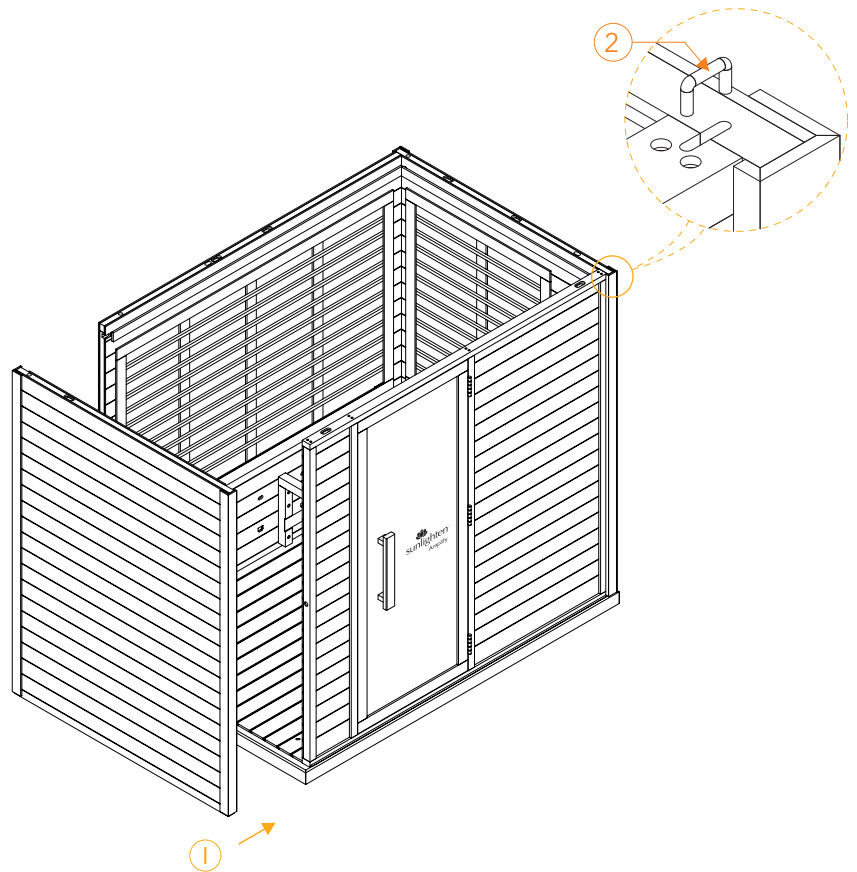
The door handles come with the hardware and can easily be screwed right in. A second person should hold the handle while the other screws the bolts in with the Allen wrench.



STEP 5

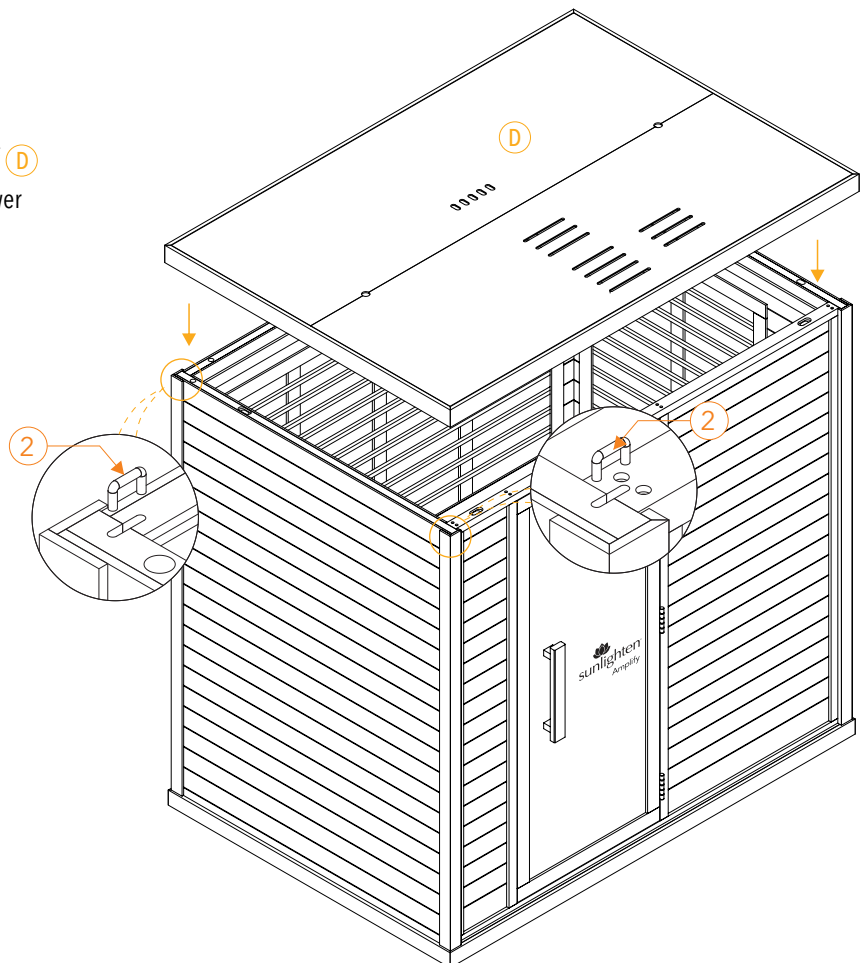
After securing the U-clip ②, the left wall ① will be the last to be inserted. Make sure it is flush and no gaps are showing in the corners.

NOTE: If you ever have trouble getting a U-clip to slide in, this can be resolved by tapping it with a hammer.



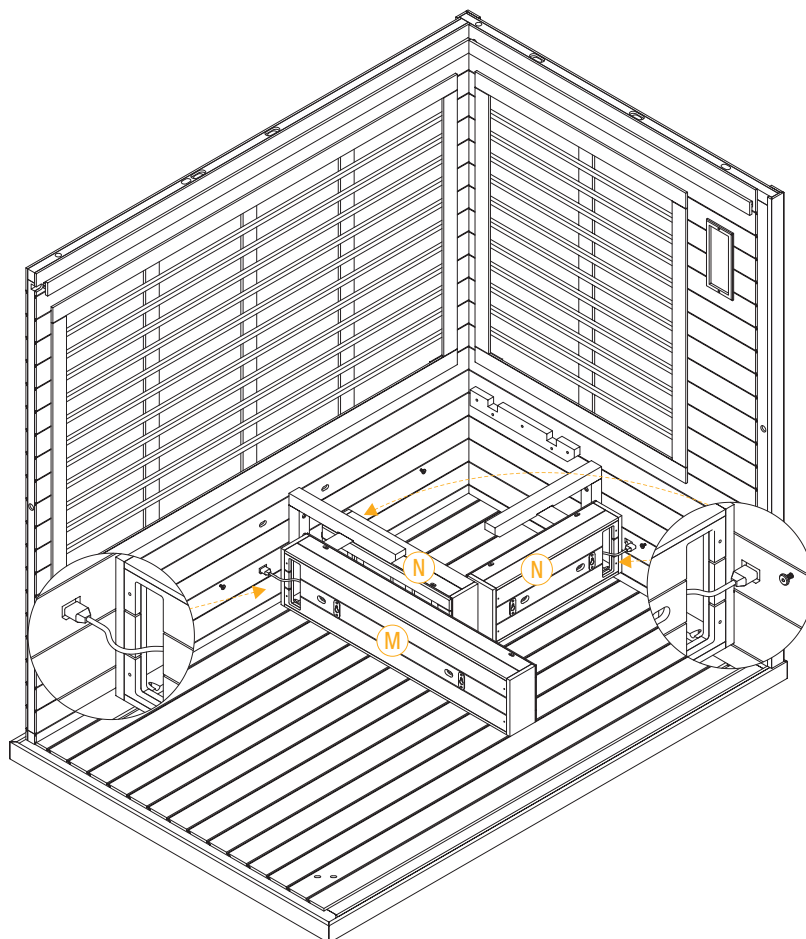
STEP 6

Once all the U-clips have been inserted in the corners, the next step will be to place the roof ④ on top. Make sure the side with the main power cord receptacle faces the back.



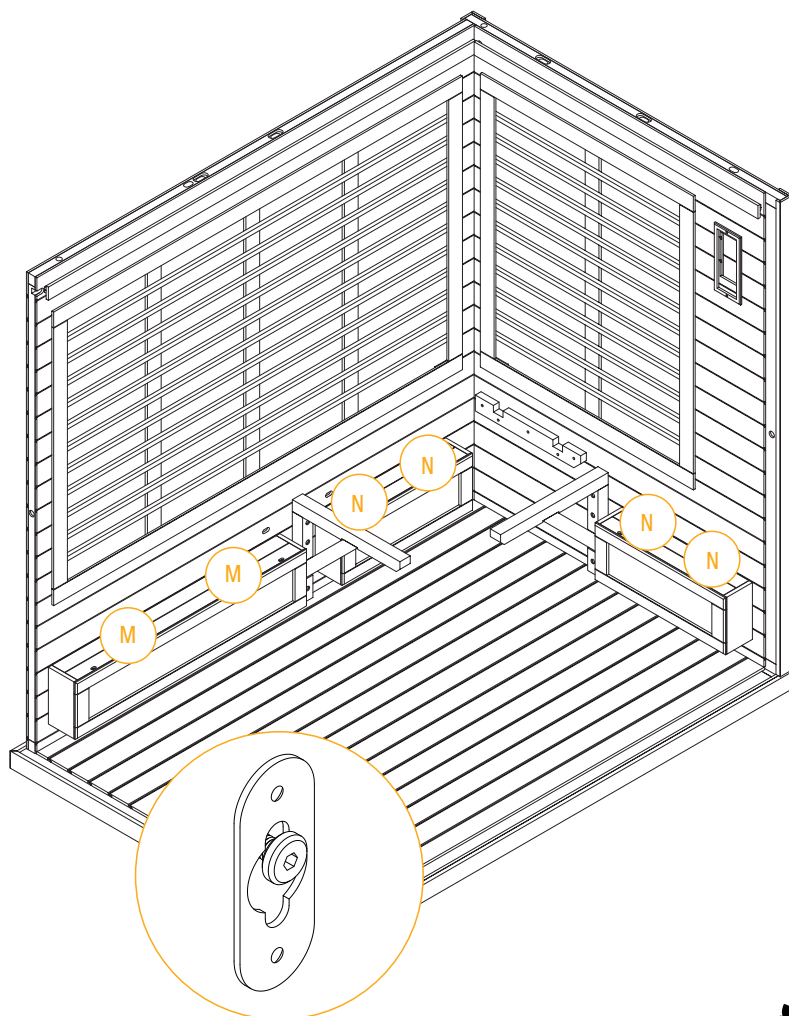
STEP 7

Connect the power cord at the base of the full spectrum heater box (M) (N) to the outlet at the base of the back and right walls.



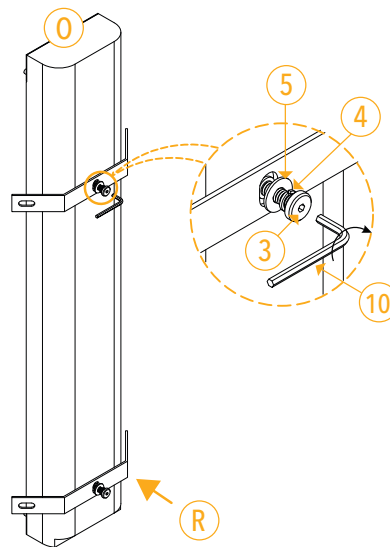
STEP 8

Place the heater box on the corresponding bolt.



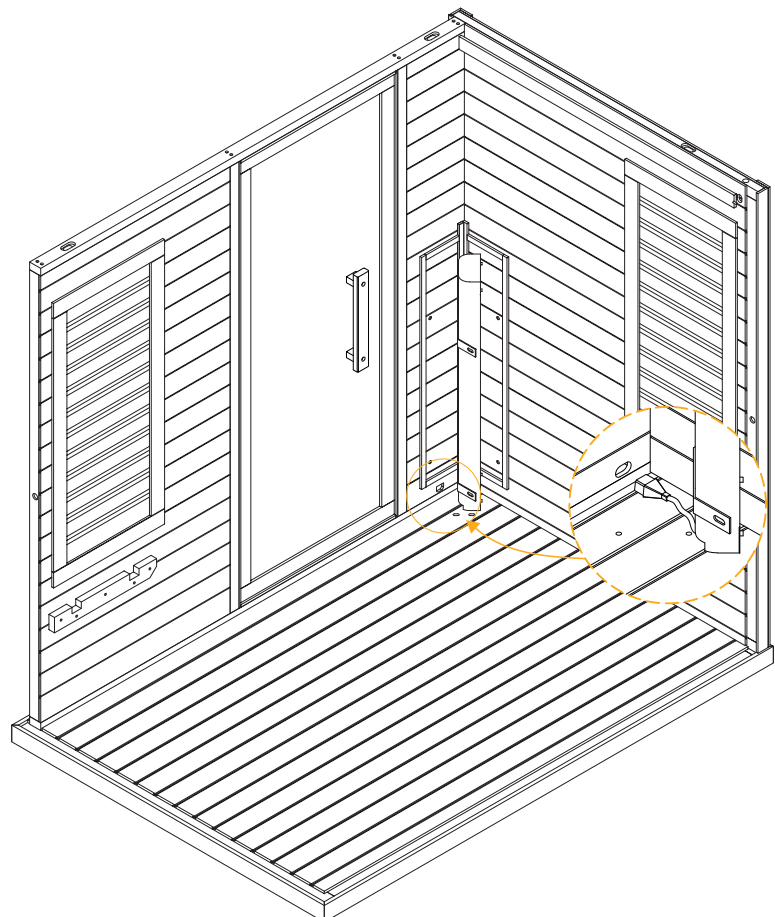
STEP 9

Connect 2 brackets (R) to the back of the full spectrum heater (O).



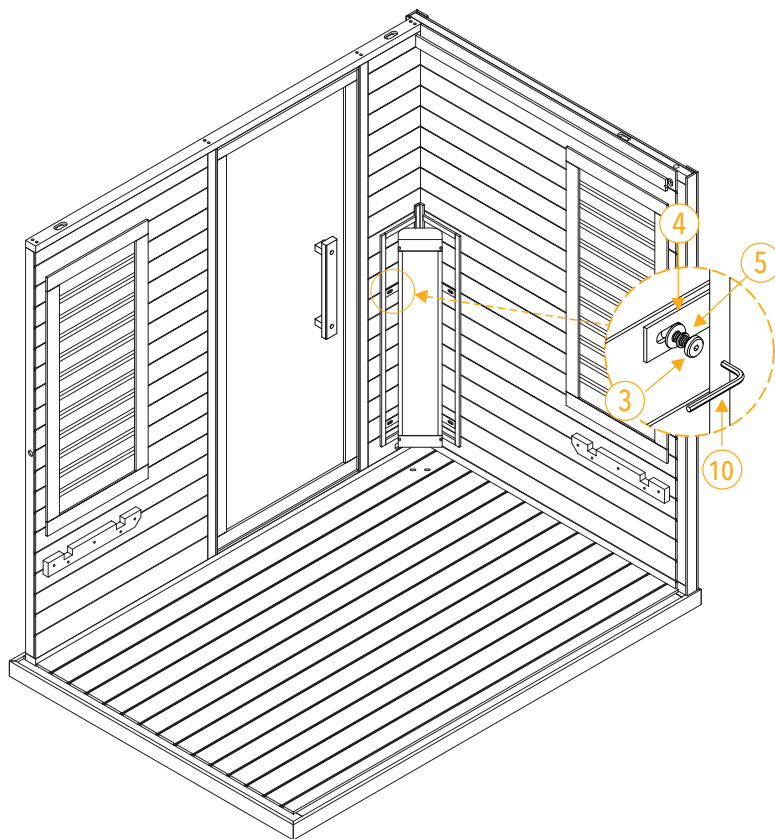
STEP 10

Connect the cable at the base of the full spectrum heater (O) to the socket at the base of the inside front wall.



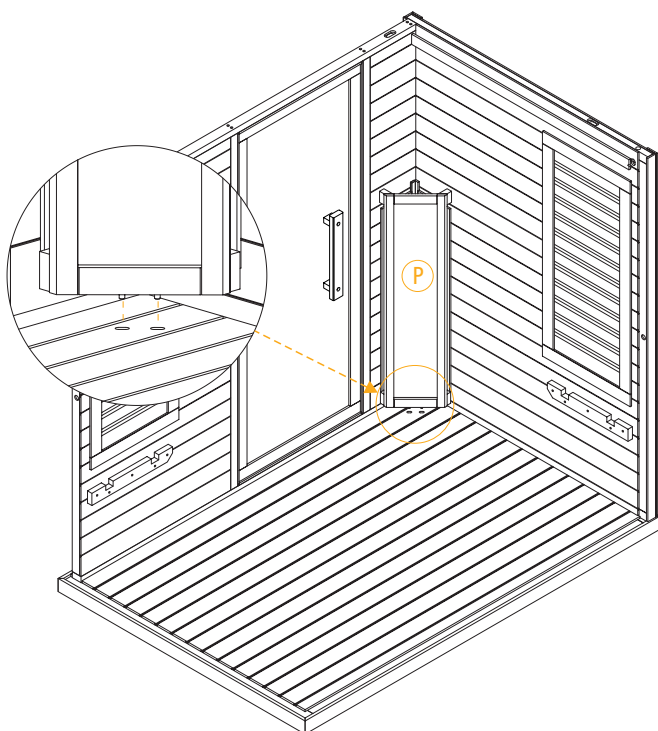
STEP 11

Attach both brackets **(R)** attached to full spectrum heater **(O)** on both sides of heater into pre-drilled holes on the front, right, inside corner of the sauna. Repeat steps 9-11 for the second full spectrum heater on the front, left, inside corner of the sauna.



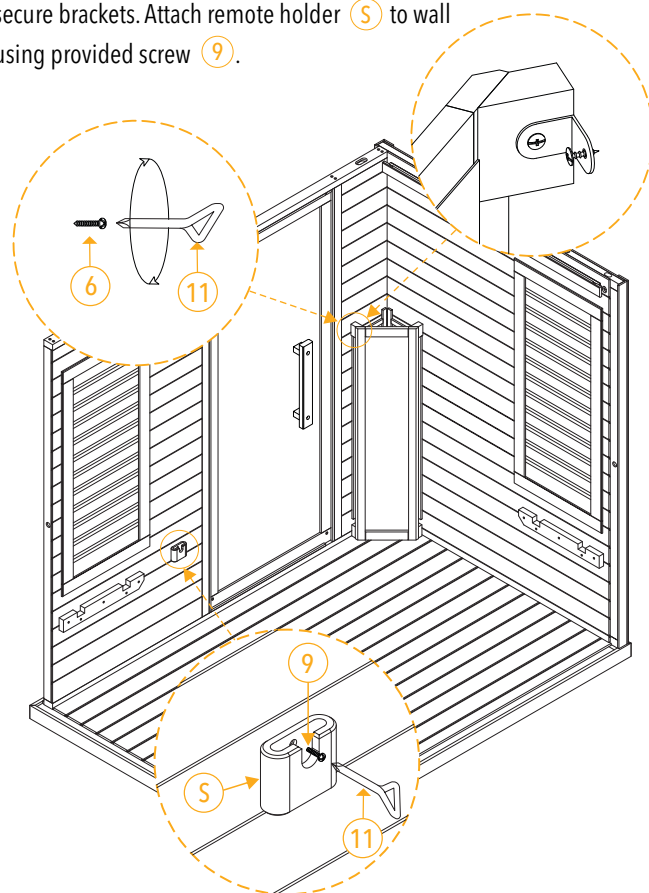
STEP 12

Place full spectrum heater cover **(P)** to the full spectrum heater **(O)** by securing into pre-drilled holes in floor panel.



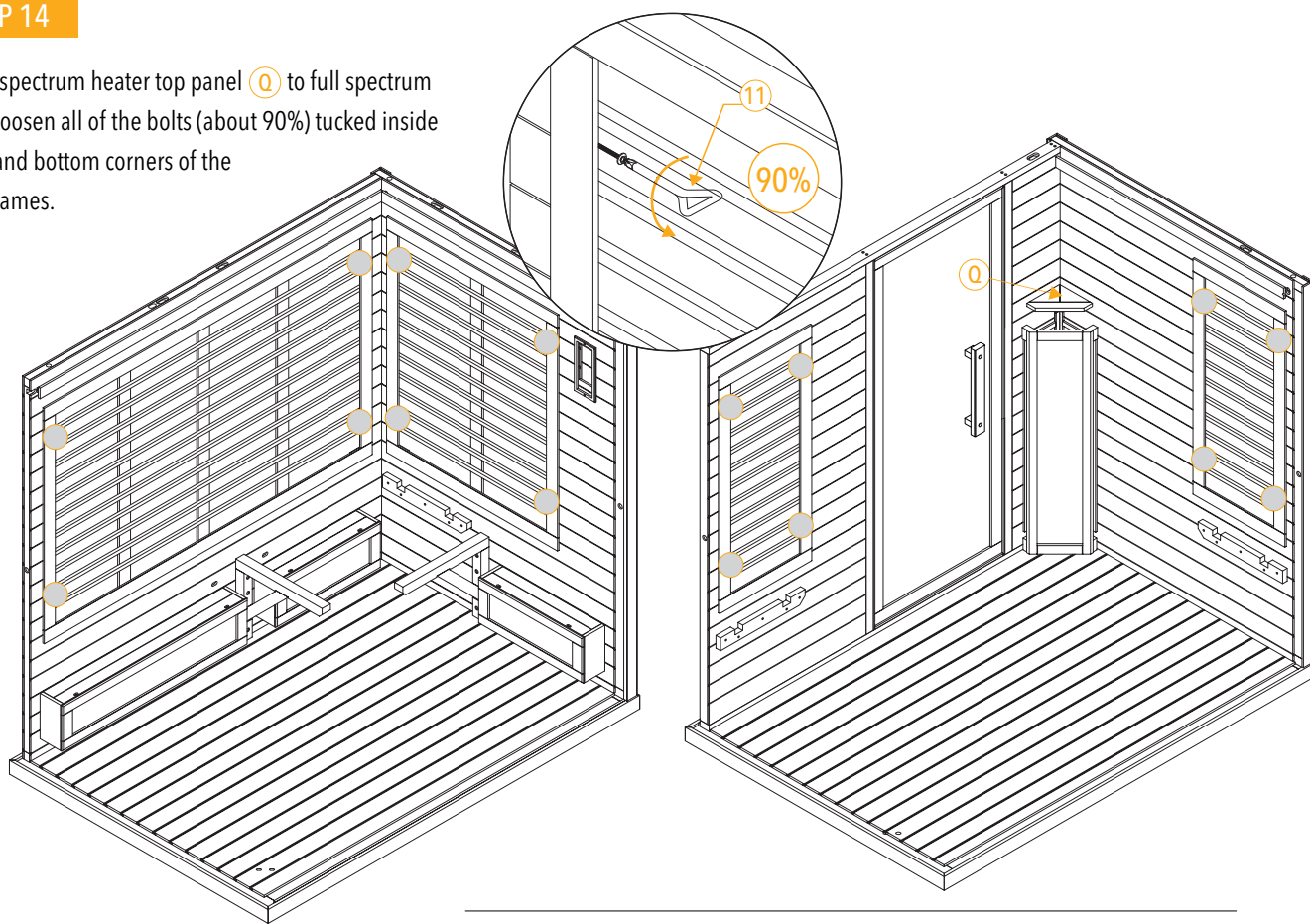
STEP 13

Screw 2 screws **(6)** into pre-drilled holes to secure brackets. Attach remote holder **(S)** to wall using provided screw **(9)**.



STEP 14

Add full spectrum heater top panel (Q) to full spectrum heater. Loosen all of the bolts (about 90%) tucked inside the top and bottom corners of the heater frames.



STEP 15

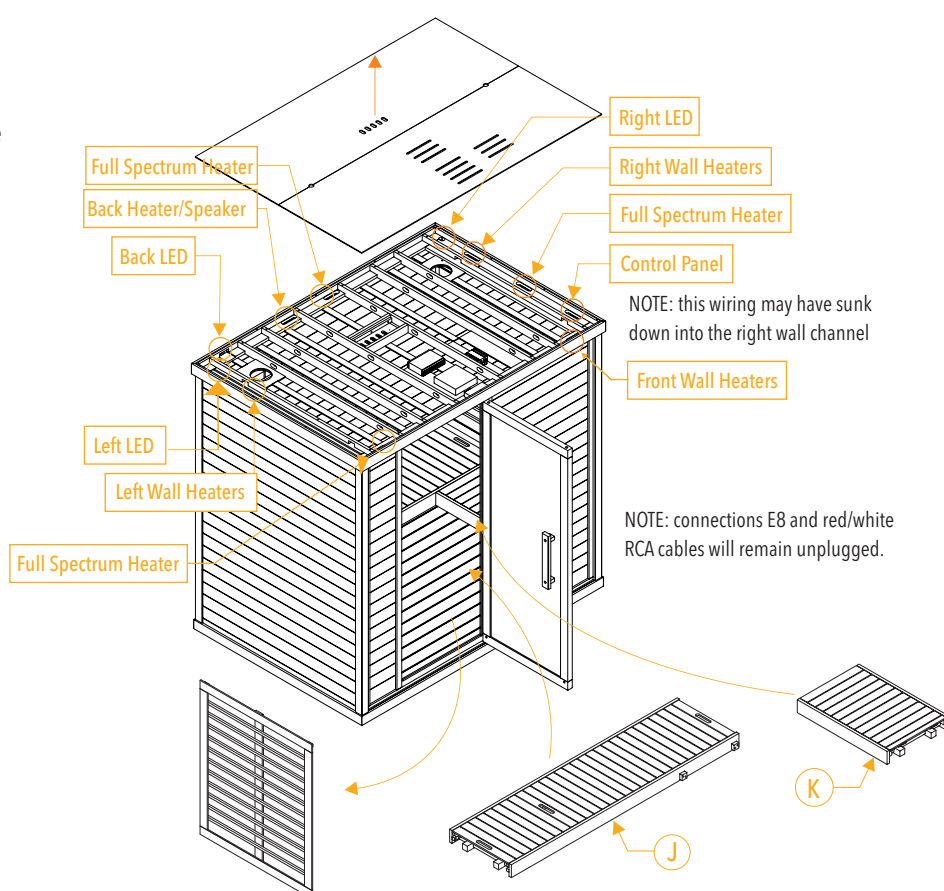
Please make all connections on roof of saunas as illustrated. To do this, you will first need to remove the 2 wood covers by removing many screws.

Connections to be made from roof to:

- Back wall = 4
- Left wall = 2
- Right wall = 4
- Front wall = 2

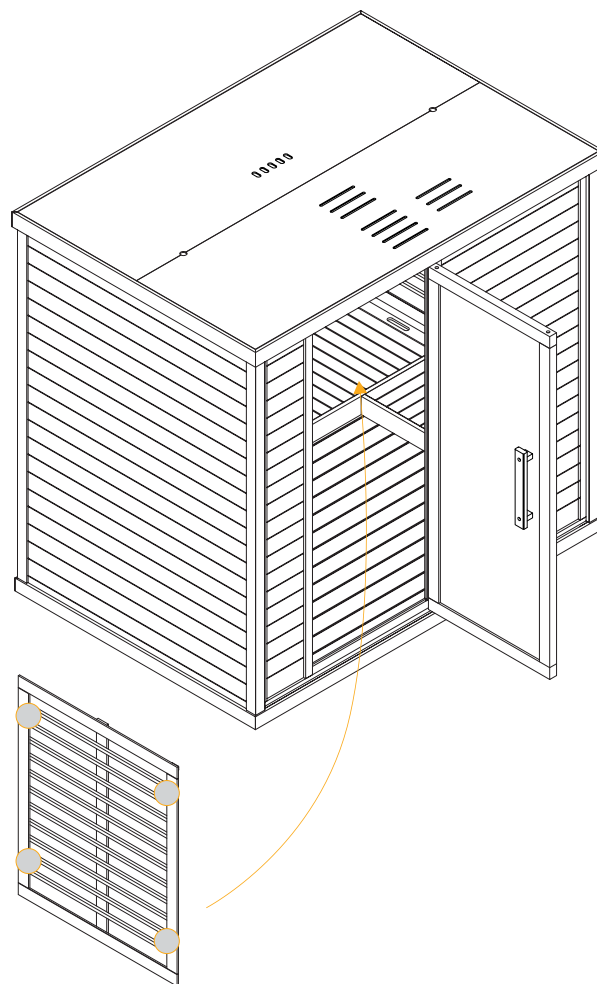
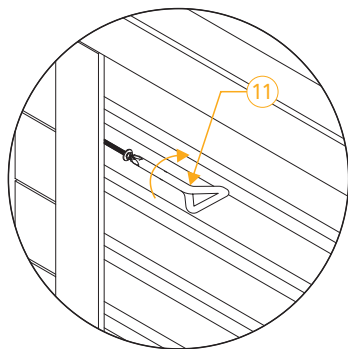
Once connections are made, replace wood covers.

Before the benches (G) (H) are placed, make sure the heater frames are taken out to allow the benches to be placed on its support.

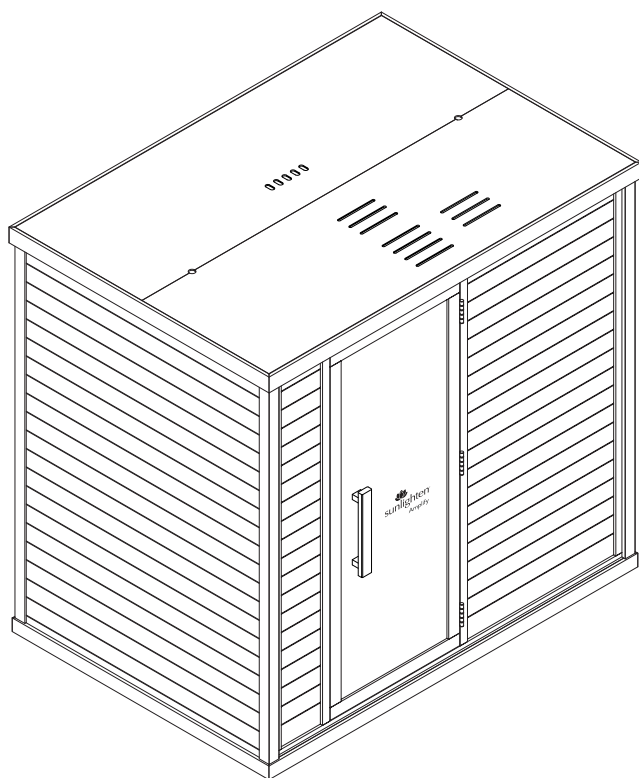


STEP 16

With the bench installed, the heater panel frames can be inserted back into their respective walls and bolts retightened.



STEP 17



CONGRATULATIONS, your sauna is now ready to enjoy!
If you have any questions, please call
Sunlighten Customer Support at 877.292.0020.



CONTACT INFORMATION

Sunlighten, Inc. Global Headquarters

877-292-0020

www.sunlighten.com/customer-service

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